

WELCON

Servo Drive

Hardware Manual



WEM-D048/03-FS007D-EC

welcon
SYSTEMS



Precautions

- Please read this manual carefully before installing and commissioning.
- WELCON SYSTEMS assumes no responsibility whatsoever for any loss or damage arising out of use for any purpose.

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Product Code for **welcon** Drive

WER-D024/05-FSxxxx-E

Product Type

- WE** WELCON Standard
- **** User Code (only for customized order)

Drive Shape

- R** Rectangle Type Board
- C** Circle Type Board
- M** Miniature Board

Power

- D** DC
- A** AC

Voltage

- 024** 24V(DC)
- 048** 48V(DC)
- 220** 220V(AC)

Current

- 01** 1Arms (Constant, Peak 3Arms)
- 03** 3Arms (Constant, Peak 6Arms)
- 05** 5Arms (Constant, Peak 10Arms)
- 10** 10Arms (Constant, Peak 20Arms)

Feedback Sensor (bit operation)

Bit0	Incremental Encoder	Bit4	Sin/Cos Encoder	Bit8	Potentiometer
Bit1	Dual Incremental Encoder	Bit5	BISS/SSI Interface Encoder	Bit9 ~ Bit15	Reserved
Bit2	Separated Digital Hall Sensor	Bit6	Analog Hall Sensor		
Bit3	Shared Digital Hall Sensor	Bit7	Tamagawa Serial Encoder		

Ex) Incremental Encoder + Shared Digital Hall Sensor + Analog Hall Sensor = 0000 0000 0100 1001 = 0049

Communication

- E** EtherCAT
- C** CAN

Document no. WEM-D048/03-FS007D-EC

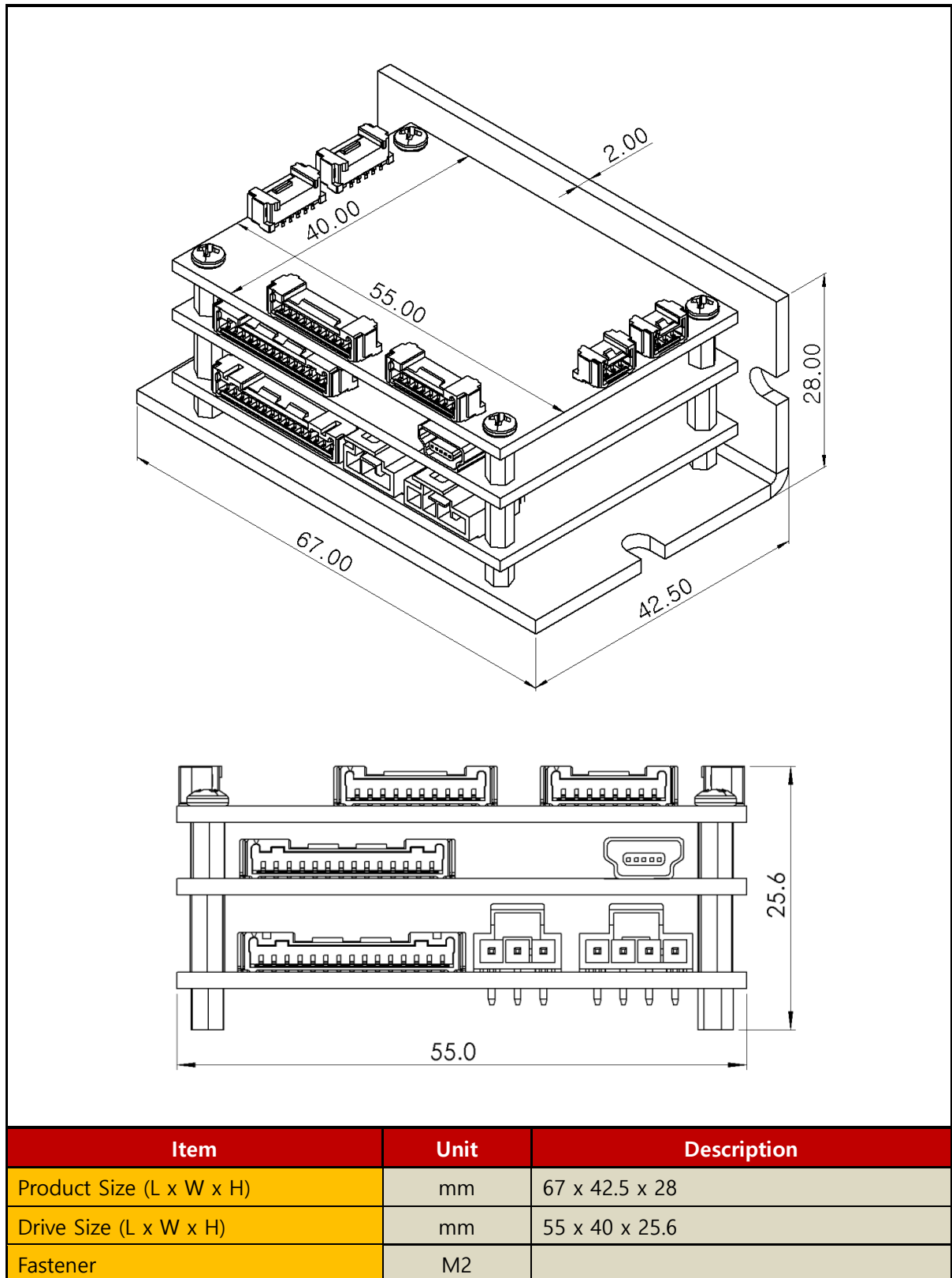
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Question : www.welconsystems.com

1. Technical Information

1.1. Mechanical Data



[*For details, please refer to the 3D Modelling on the homepage.](#)

1.2. Electrical Data

WEM-D048/03-FS007D-EC			
Basic	Motors	DC/BLDC/PMSM/VCM	
	Communication	USB + CANopen + EtherCAT(CoE, FoE)	
	GUI	WELSS, Setting, Drive, Motor, Feedback, I/O, Motion	
	Position Sensor	Incremental Encoder Shared/Separated Hall Sensor Analog Hall Sensor Sin/Cos Encoder SSI/Biss-C Serial Encoder	
Inputs & Outputs	Analog Input	Quantity	1
		Voltage Range	Analog ± 10 VDC differential
		Input Resolution	14 bit
	Digital Input	Quantity	6 (with STO)
		Signal	Configurable. Opto-isolated
		Voltage	24V
	Digital Output	Quantity	2
		Signal	Configurable. Opto-isolated. Open collector
		Voltage	24V
		Max. Output Current	50mA
Motor Feedback	General	Supply Voltage	5VDC
	Incremental Encoder	Signal	A-quad-B with or without index, shared digital hall sensor, RS422, Differential
		A-quad-B Max Input Frequency	10MHz (before quadrature)
	Digital Hall Sensor	Signal	Differential-ended
		Type	Separated and shared hall sensor
	Analog Hall Sensor	Signal	0~5V, Single-ended
		Sampling Frequency	24KHz
	Sin/Cos Encoder	Signal	-0.7~+0.7V at 2.5V
		Sampling Frequency	24KHz
	Serial Encoder	Type	SSI, Biss-C
Bite rate		0.5Mbps, 1Mbps, 2Mbps, 2.5Mbps, 5Mbps	

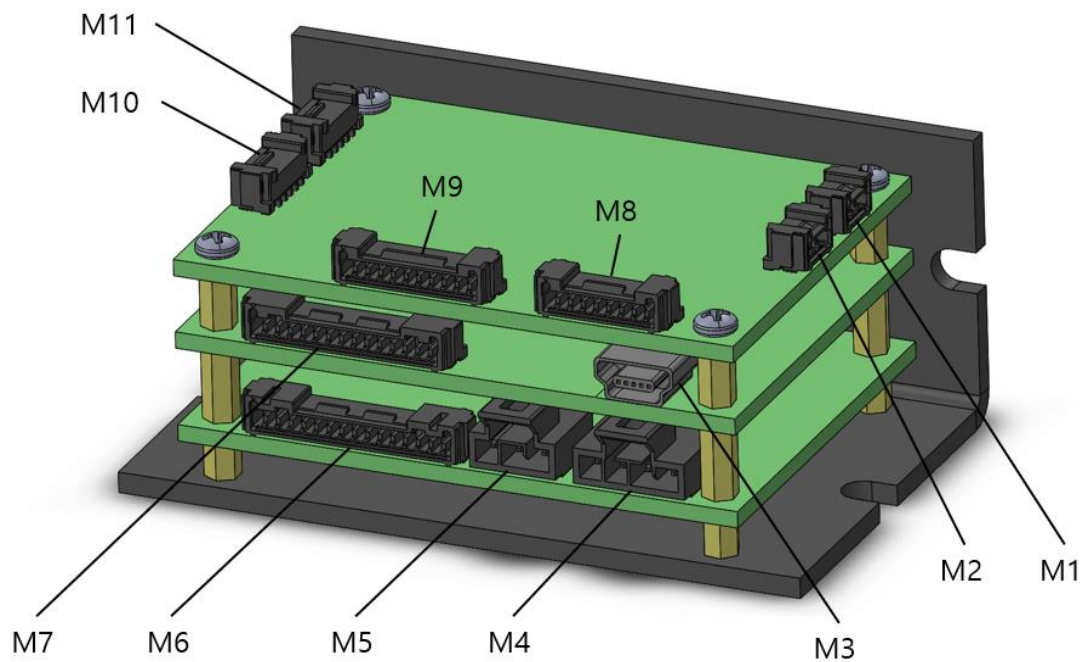
[*For details, please refer to the specification on the homepage.](#)

2. Wiring

2.1. Tools

Tool	Manufacturer	Part Number
Hand crimp Tool	MOLEX	638275600
Hand crimp Tool	MOLEX	2002180300

2.2. Connections



M1, M2 → CAN

M3 → USB

M4 → Motor Power

M5 → Main Power

M6 → Digital Encoder

M7 → Analog Encoder

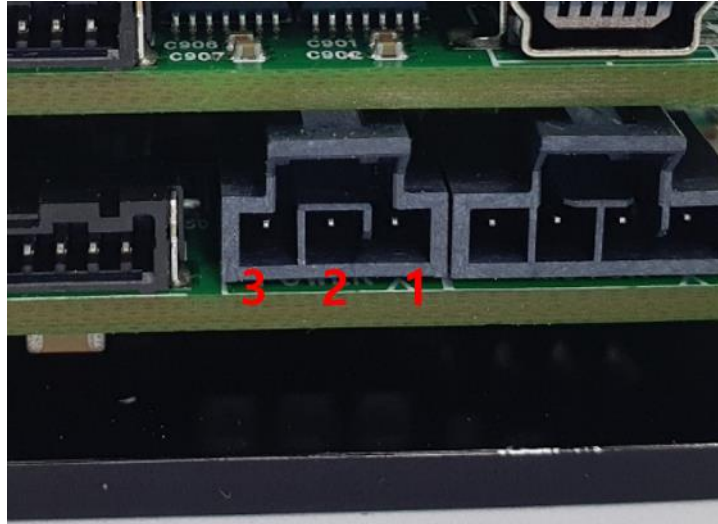
M8 → Serial Encoder

M9 → Digital I/O

M10 → EtherCAT Output

M11 → EtherCAT Input

2.3. Main Power



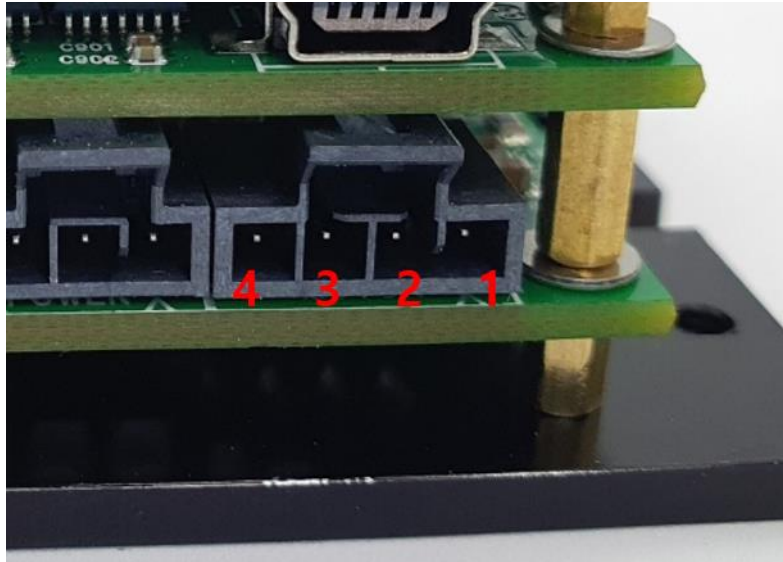
Molex_105307-1203

Molex 1053002100



MOLEX 105313-1103		J1
Pin	Signal	
1	VCC	
2	GND	
3	FG	

2.4. UVW



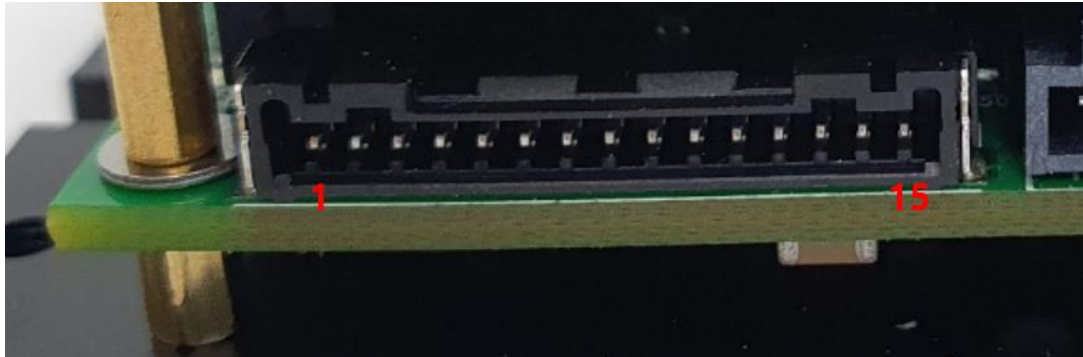
Molex_105307-1204

Molex 1053002100



Molex 105313-1104		J101
Pin	Signal	
1	U	
2	V	
3	W	
4	FG	

2.5. Digital Encoder



Molex_505565_1501

Molex 5054311000



Molex 505567-1571		J201
Pin	Signal	
1	5V	
2	GND	
3	Encoder A+	
4	Encoder A-	
5	Encoder B+	
6	Encoder B-	
7	Encoder I+	
8	Encoder I-	
9	HALL U+	
10	HALL U-	
11	HALL V+	
12	HALL V-	
13	HALL W+	
14	HALL W-	
15	FG	

2.6. Analog Encoder



Molex_505565_1401

Molex 5054311000



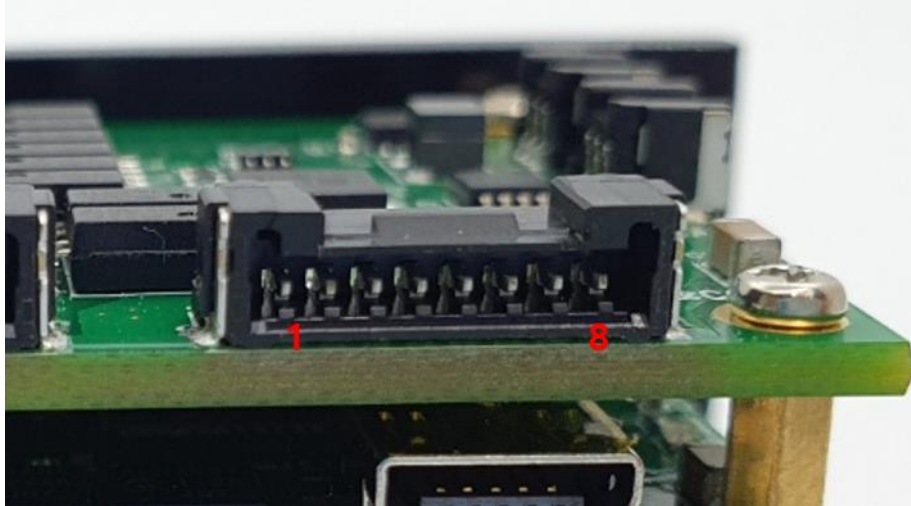
Molex 505567-1471		J901
Pin	Signal	
1	SIN+	
2	SIN-	
3	COS+	
4	COS-	
5	REF+	
6	REF-	
7	5V	
8	GND	
9	FG	
10	AHALL_U	
11	AHALL_V	
12	AHALL_W	
13	AIN+	
14	AIN-	

2.7. USB



USB-Mini Type B (Keystone Model:937)		J101
Pin	Signal	
1	VBUS	
2	DM	
3	DP	
4	ID	
5	GND	
6	SHIELD	

2.8. Serial Encoder



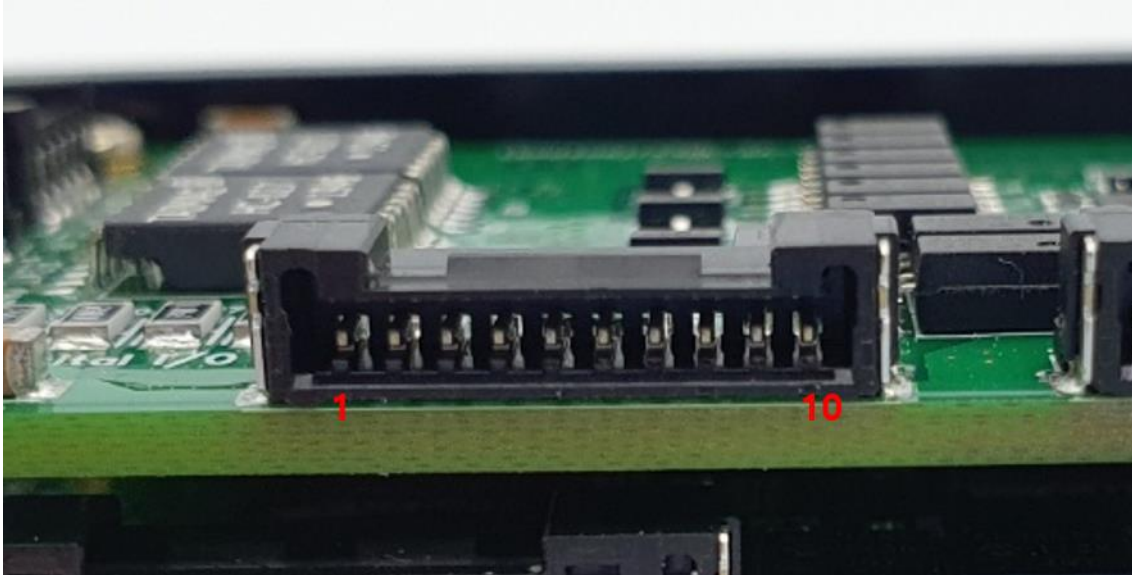
Molex_505565_0801

Molex 5054311000



Molex 505567-0871		J801
Pin	Signal	
1	BISS_DATA+	
2	BISS_DATA-	
3	BISS_CLK+	
4	BISS_CLK-	
5	5V	
6	GND	
7	RS485_RTX+	
8	RS485_RTX-	

2.9. Digital I/O



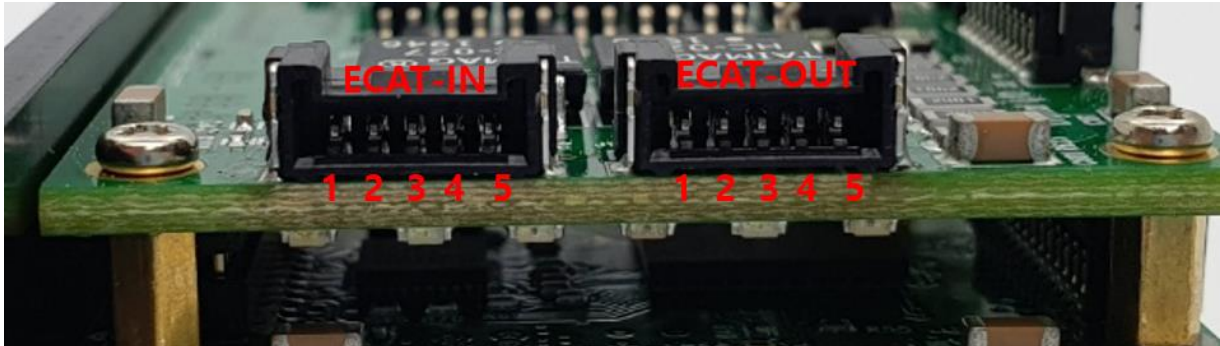
Molex_505565_1001

Molex 5054311000



Molex 505567-1071		J13
Pin	Signal	
1	STO	
2	NEGATIVE_LIMIT	
3	POSITIVE_LIMIT	
4	HOME	
5	GPI 0	
6	GPI 1	
7	GPI_COMMON	
8	GPO 0	
9	GPO 1	
10	GPO_COMMON	

2.10. EtherCAT



Molex_505565_0501

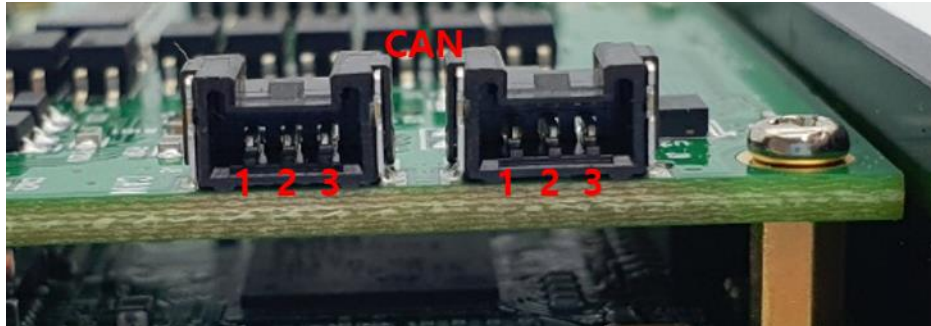


Molex 5054311000



MOLEX 505567-0571		J10, J11
Pin	Signal	
1	EtherCAT Tx+	
2	EtherCAT Tx-	
3	EtherCAT Rx+	
4	EtherCAT Rx-	
5	NCs	

2.11. CAN



Molex_505565_0301

Molex 5054311000



MOLEX 505567-0371		J8, J9
Pin	Signal	
1	HIGH	
2	LOW	
3	GND	



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